

# HEIDENHAIN

[www.millplus.com](http://www.millplus.com)

# MillPlus *IT* V600

Ctrl  
Alt  
Shift

S -%  
Jog -X  
F1

S +%  
Jog +X  
F2

S 100%  
Jog -Y  
F3

Exit  
Jog +Y  
F4

Ctrl  
Alt  
Shift

F 0%  
Jog -Z  
F5

F -%  
Jog +Z  
F6

Stop  
F +%  
Jog -  
F7

Start  
FR 100%  
Jog +  
F8

Ctrl  
Alt  
Shift

ON  
R - %  
Manual  
F9

S ↻  
R + %  
Auto  
F10

S 0  
Jog F/R  
Program  
Menu

S ↻  
R 0%  
Control  
Clear

# HEIDENHAIN

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# MillPlus *IT* V530

Ctrl  
Alt  
Shift

MF1  
S -%  
Jog -X  
F1

MF2  
S +%  
Jog +X  
F2

MF3  
S 100%  
Jog -Y  
F3

MF4  
Exit  
Jog +Y  
F4

Ctrl  
Alt  
Shift

MF5  
F 0%  
Jog -Z  
F5

MF6  
F -%  
Jog +Z  
F6

Stop  
F +%  
Jog -  
F7

Start  
FR 100%  
Jog +  
F8

Ctrl  
Alt  
Shift

MF ▲  
R - %  
Manual  
Info

S ↻  
R + %  
Auto  
Clear

S 0  
Edit  
Program  
Menu

S ↻  
User  
Control  
Store